

### ClassicBond EPDM Primer

Designed for one-step cleaning and priming of surfaces prior to the application of 76mm Seam Tape, 228mm Uncured Flashing, 152mm Cover Strip, pre formed pipe boots, walkway pads and all other pressure sensitive products.

### Features and Benefits

One-step cleaner and primer used in conjunction with all pressure sensitive accessories on ClassicBond EPDM installations

- Coverage rates up to 47.5 linear metres at 100mm wide per 1 litre of ClassicBond Primer.
- Fast curing time

### Mixing

Stir thoroughly until all settled pigments are dispersed and the cement is uniform in colour. Minimum of five minutes stirring is recommended.

### Application

**1.** Remove dirt and excess dust from the splice area by wiping with a clean rag. If necessary, clean the splice area thoroughly with Weathered Membrane Cleaner. This process is essential on membrane that has been exposed for a number of weeks.

Note: Permeation-resistant gloves (that meet ANSI/ISEA 105- 2005) are recommended.

**2.** Thoroughly stir primer until all settled materials are blended into the solution.



**3.** Application of ClassicBond Primer: Roller-apply the primer to the membrane with a short nap-length paint roller. The coated area will be free of globs or puddles.

Note: The use of excessive amounts of ClassicBond EPDM Primer will not significantly enhance the adhesion of the SecurTAPE, or pressure-sensitive product to the EPDM membrane. Use only the amount necessary to obtain 100% coverage of the area where the tape or adhesive will be applied.

**4.** Allow the ClassicBond Primer to dry until it does not transfer to a dry finger touch. Installation of the 76mm Seam Tape or pressure-sensitive product as soon as the primer flashes off minimizes potential dust contamination and promotes adhesion in colder weather.

**5.** Complete the splice as specified in ClassicBond Specifications and Details.



# ClassicBond EPDM Primer

## Product Data

### Precautions

1. This product is FLAMMABLE. Precautions must be taken to keep the primer away from heat, flame and sparks during storage and use.
2. Keep container closed when not in use. Use with adequate ventilation. Avoid breathing vapours. Avoid contact with eyes and skin.
3. If inhaled, remove to fresh-air. If not breathing, perform artificial respiration. If breathing is difficult, give oxygen. Call a physician immediately. During application, efforts must be made to prevent fumes from entering the building via air ventilation ducts. Do not place open containers or mix adhesive near fresh air intake units. When possible, shut down or seal off the closest units.
4. If swallowed, DO NOT INDUCE VOMITING. Call a physician immediately.
5. Permeation-resistant gloves must be worn when using Primer to protect hands from staining and irritating ingredients.
6. Thoroughly stir this product until all settled pigment is blended into the solution. Stir the solution frequently during use (every 15–20 minutes). Use ClassicBond EPDM Primer at full strength. Do not thin. Thinning will affect performance.
7. ClassicBond Primer may cause staining of non-black surfaces.
8. Jobsite storage temperatures in excess of 32°C may affect product shelf life. Should the primer be stored at temperatures lower than 15°C, restore to room temperature prior to use.

9. Keep can tightly closed when not in use and protect from moisture contamination. Once exposed to moisture in the air, ClassicBond Primer begins to cure and may gel within a few days. A gasket of membrane or sealant can be used to create a positive seal.

10. Due to solvent flash-off, condensation may form on freshly applied ClassicBond Primer when the ambient temperature is near the dew point. If condensation develops, the application of primer must be discontinued (proper adhesion will not be obtained).

Allow the surface to dry and apply a thin freshener coat of primer to the previously coated surface when conditions allow.

11. KEEP OUT OF THE REACH OF CHILDREN.

ClassicBond EPDM Primer	
<b>Base</b>	Synthetic Rubber
<b>Solids</b>	18%
<b>Colour</b>	Olive drab to dark grey
<b>VOC</b>	727 grams/litre
<b>Flash Point</b>	4.4° C
<b>Coverage</b>	Approx. 3.30 m <sup>2</sup> /ltr
<b>Shelf Life</b>	9 months between 5°C and 25°C

Before using this product please ensure that you have been supplied with and have read carefully the following information:

1. The product labels
2. ClassicBond EPDM Material Safety Data Sheet

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**Exclusive British Isles Distributors for Carlisle-SynTec and ClassicBond EPDM single ply roofing materials.**

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