

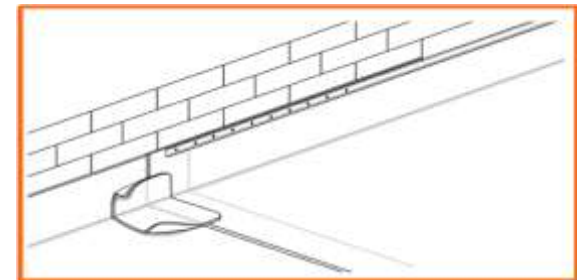
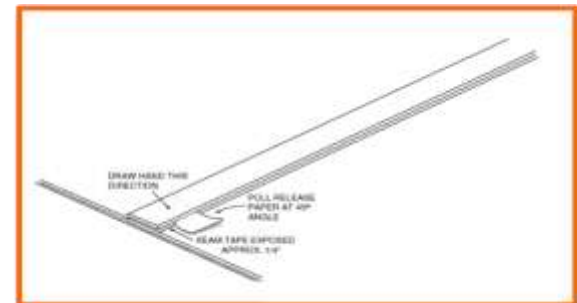
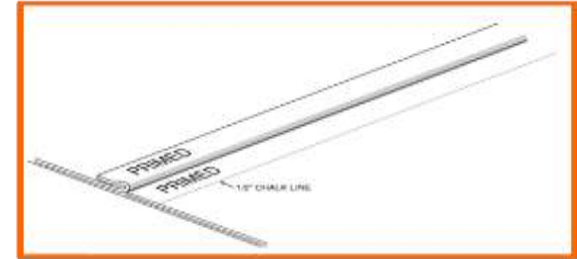
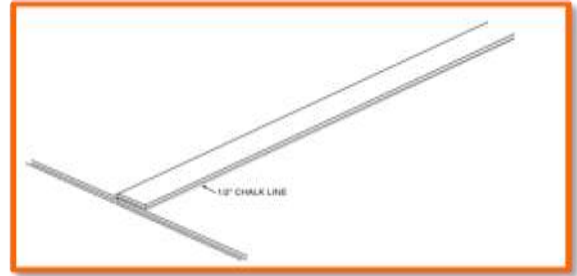
JOINING EPDM RUBBER MEMBRANE WITH SEAM TAPE

After adhering the membrane sheets and allowing sufficient overlap to conceal the splice tape i.e. 75mm (Leave long and cut back if necessary).

N.B. If seam area has become contaminated with adhesive ensure the splice area is cleaned and dry.

IMPORTANT! If the *Seam Tape* does not visibly extend beyond the leading seam edge, the edge should be cleaned with *Membrane Cleaner* and caulked with *Lap Caulk*.

- 1) Fold the top sheet back and secure with duct tape.
- 2) Ensure the seam is clean, dust free and adhesive free
- 3) Mark the bottom sheet 1/4 " from the leading edge of the splice tape using a chalk line
- 4) Apply rubber primer thinly with a paint brush avoid over brushing. Allow the primer to dry (touch dry)
- 5) Starting at one end install the seam tape directly from the roll leaving the backing film on.
- 6) Allow the top membrane to fold back into position and then peel away the backing film pulling at a 45 degree angle while smoothing the top membrane over the seam tape with your hand.
- 7) Apply pressure to the join using a seam roller



MEMBRANE JOINS ON ANGLES & UPSTANDS - Where a membrane join makes a bend (turns up a wall or down over a perimeter edge), a six-inch (6") wide piece of *Cover tape Flashing*. Following standard flashing procedures, install the flashing so that half of the flashing is on either side of the bend.